

ZODIAC BI-COMPONENT ADHESIVE PVC

INSTRUCTIONS FOR USE

The ZODIAC bi-component adhesive necessitates one component «Dissolution» delivered in tins of 800 cc divisible in 3 parts (see marks on labels) and one component «Hardener» contained in 3 little bottles joined to the tin. The bottles of hardener are foreseen to be used in once.

Please follow exactly the understanding instructions.

CONDITIONS OF USE

- To be used inside, if possible.
- Do not stick if temperature is inferior to 18 degrees and superior to 25 degrees C.
- Do not stick if hygrometry is superior to 75 percent.
- In tropical countries with high moisture the adhesive should be applied in air-conditioned atmosphere.

PREPARING OF ADHESIVE

Mixture :

1/3 of the tin «Dissolution» + 1 entire dose of hardener.

- Mix up carefully during 2 minutes with a spatula or an electric agitator (800 t/mn).
- Cover the mixture during use.
- The mixture can be used during 2 hours

SURFACE TREATMENT

- Roughen the surfaces to be glued. The roughening should be important enough to remove a thin cover of cloth.
- Remove dust.
- Apply 2 layers of methylethyl ketone (MEC) with a clean rag at 5 minutes interval.

PROCEEDING

- Apply a thin and regular coat of adhesive on each surface.
- Allow to dry 5 minutes.
- Apply a second thin and regular coat of adhesive on each surface.
- Allow to dry 5 minutes.
- Apply a third thin and regular coat of adhesive on each surface.
- Allow to dry a minimum of 10 minutes before assembling the two surfaces.
- Smooth at once strongly and accurately.
- Assembling and smoothing should be finished at least 20 minutes after the third adhesive coating.
- Allow to settle the cementing 24 hours before swelling, after putting the boat to sea, or
- Await a minimum of 72 hours before putting the boat to sea, or ensure in case of cementing accessories, if it is strong enough.

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CAREFUL

Avoid touching any cemented parts.

SHELF-LIFE - LIFETIME OF COMPONENTS

Component «dissolution» :

- Store at a temperature between 5 to 30 degrees C.
- Preservations : use before deadline in a closed pot, 1 month in a well closed pot which has been previously opened.

Component «hardener» :

- Store at a temperature between 5 and 30 degrees C.
- Do not utilize once more a previously opened bottle.
- Moisture sensible.
- Preservation use before deadline in a closed pot having not been opened previously.

(In case of projection on the skin or in the eyes, wash immediately with a lot of water or soap water).



ZODIAC 7096

DATE LIMITE :
Voir étiquette

Conten. 0,750 l

Z NAUTIC



Danger

Contient Butanone Acétone
provoquer l'irritation de la peau.
L'exposition répétée peut provoquer
chaudes, des étincelles, des
protection et un équipement
ventilation/d'éclairage appropriés.
une position où elle ne peut pas
CONTACT AVEC LA PEAU
doucher. Éliminer le produit.



Danger

Contient Methyl ethyl ketone
drowsiness or dizziness.
cracking and eye irritation.
gloves and eye protection.
victim to fresh air and rest.
Remove/seek medical attention
to an approved waste disposal.